

*Swish*<sup>®</sup>  
WINDOWS AND DOORS



**SWISH** WINDOWS AND DOORS  
FEEL THE BENEFIT

# Feel the benefit



## Easy on the eye *and* easy to fabricate

Our Window and Door Suite has been designed to please homeowners, fabricators and installers. It's a great looking system with slim sightlines and an attractive sculptured shape.

It's been developed to produce perfect, easy-to-clean joints when it's welded and has all the extras you need to make windows and doors for all types of property.

Post co-extruded gaskets throughout for speedy, clean fabrication. These gaskets produce effective seals which give long-lasting weather protection and avoid any remedial work

**Think about a homeowner considering buying new windows and doors.** They're facing lots of choices and a significant investment. They don't have much experience – windows and doors are big ticket items, purchased once or twice in a lifetime. These customers are cautious and rightly so, after all, their decision will have a major impact on their home.

**Now think about what would help them.** They have a shopping list: thermal performance, security, great aesthetics, quality, easy-care, durable materials and choice. Deliver all of that and a brand name that they know and respect and you're offering a winning combination.

The Swish Window and Door Suite is more than a technically advanced system that's easy to fabricate and install. It's also a reflection of our brand. It's confident, reliable, high performing and ethically sound. For your customers it offers the complete package. And for you, Swish offers the sales advantage that you can't afford to ignore: the great Swish brand which is recognised and trusted by 7 out of 10 homeowners.

**Make a decision to feel the benefit of working with Swish – fantastic support, a superb system and a great brand.**

Five chamber 70mm energy efficient design

We have a dedicated hardware range that's fully compatible and selected for a perfect fit

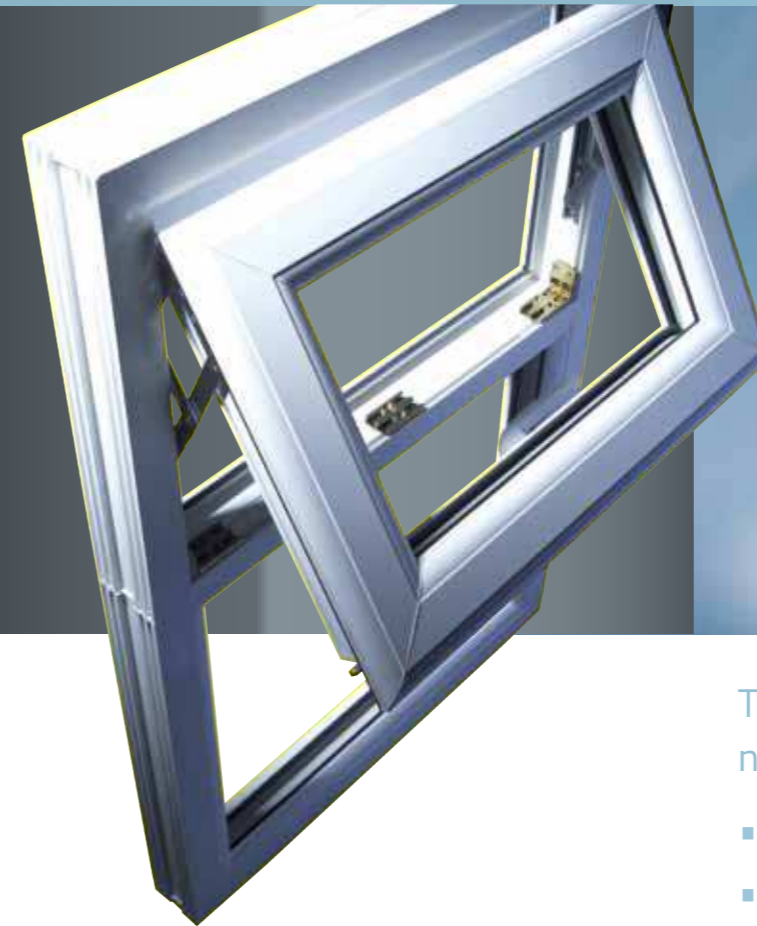
We've added extra thickening at just the right places on our profile walls to ensure hardware is accurately positioned and firmly secured

Our revolutionary recycled composite reinforcing is not only planet friendly, but is safer to work with than steel and makes for a quieter factory

Deep drainage furrow

Our beads are single leg and click in easily whatever type of glazing you are using

## A closer look



### Our window and door suite is perfect for fabricating:

- Casements
- Tilt and Turns
- French Windows
- Residential Doors
- Tilt/Slide Patio Doors
- French Doors
- Composite Doors
- Bi-Folding Doors

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or visit [www.swishwindows.co.uk](http://www.swishwindows.co.uk)

### Take a closer look. This system has nothing to hide:

- 70mm depth, five-chambered system
- Slimline sculptured profile
- Effective and unobtrusive low-line gaskets
- Single leg, click-in glazing beads
- Bead to profile joint and feature edge throughout
- Hardware positioning features
- Deep drainage furrow

### Options

- 24, 28 and 44mm glazing options
- Dedicated hardware range
- RCM or steel reinforcement
- Complete range of ancillaries, cills, packers, arched heads and casement horns
- Specialist triple glazing solution
- Wide choice of woodgrain and coloured foil finishes

# Triple Glazing



There's increasing demand from energy conscious homeowners for triple glazing. Some systems companies would offer a complete new system as an answer, but we don't think that that's the right way to go. Your stock-holding costs would shoot upwards for little benefit.

The Swish solution is simpler and much more practical. We've produced a dedicated triple glazing bead that means you can have a 44mm glazing gap for exceptional thermal performance in a frame that's both slim and attractive.

Because the triple glazing option isn't a different suite, it's perfectly feasible to have both double and triple glazed frames in the same property. Customers could opt for triple glazing in a room with large expanses of glass or for those windows on an exposed elevation.



Our triple glazed frames deliver superb sound and thermal insulation with U-Values as low as 0.8 W/(m<sup>2</sup>K) and because we know that aesthetics are always important, our triple glazing bead is available in all of our colours and finishes.

When the customer doesn't want to compromise, we don't believe they should have to.

## Trustworthy

The Swish brand is known and trusted and we will never compromise that.

- Our systems are highly accredited and meet all relevant standards for Building Regulations.
- Our business has been awarded ISO 9001:2008 for our quality management and ISO 14001 for our environmental policies and procedures.
- Our window and door system is approved by the Association of Chief Police officers under their Secured by Design scheme.
- Our business has been established since 1976, is British owned and located and is part of the highly respected Epwin Group of companies.

For further information on the full range of systems from Swish Windows and Doors

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## Top Class Performance

## Something for Everyone

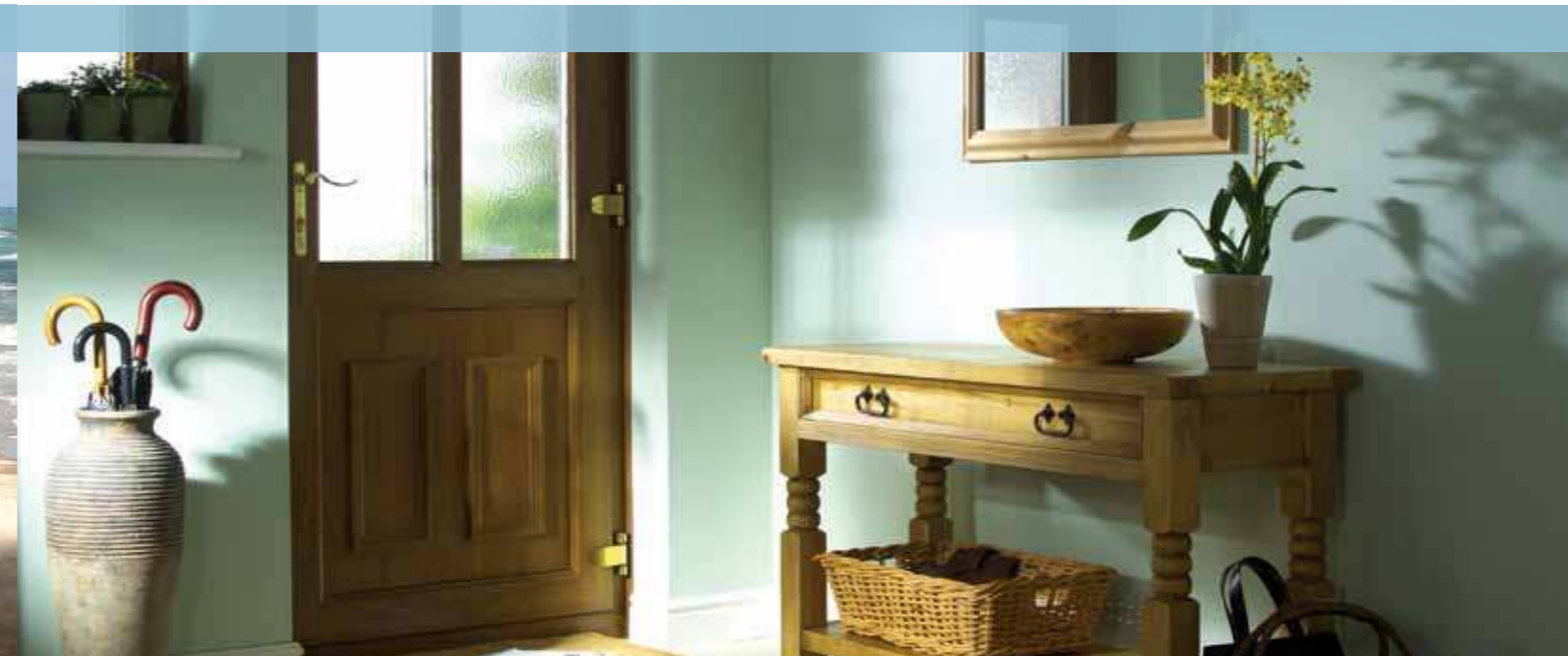


The Swish window and door suite is a five-chambered, 70mm system designed to achieve outstanding levels of thermal and sound insulation.

This system can achieve a quite remarkable **A+ Window Energy Rating** and a U-Value as low as 0.8 W/(m<sup>2</sup>K) which is equivalent to Passivhaus standards.

With this system you can achieve the Window Energy Rating you need to suit your buyer, and their budget, without having to opt for the most expensive sealed units. The suite includes beads for both 24mm and 28mm double glazing. We've even got a superb solution for triple glazed frames with a specially designed bead that creates a 44mm glazing gap, perfect for 4-16-4-16-4 configurations.

The suite can be used to make all sorts of window, and to certify the performance of each one, we've developed U-ComplyN. This online tool helps you to complete your CE Marking requirements, and to calculate the thermal performance of an unlimited number of window specifications. It's simple to use and very affordable.



The simple truth is that tastes differ. One man's idea of perfection is another man's idea of hell. The answer is choice, and that's great news because it gives you more opportunities to sell. Not all building materials suit white PVC-U, and some homes and individuals are crying out for something different, maybe something that complements the local stone or fits with the local planning office's vision.

**8  
STOCKED  
COLOUR  
OPTIONS**

**10  
WORKING  
DAY LEAD  
TIME**  
ON IMPRESSIONS  
RANGE

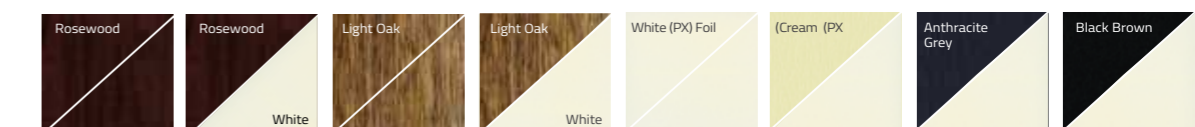
**NO  
SET-UP  
CHARGES**

**NO  
MINIMUM  
ORDER  
QUANTITY**  
ON IMPRESSIONS  
RANGE

We've got 8 colours available from stock and another 11 available on a short, ten day lead time. We don't charge for set up and there's no minimum order quantity. Now it's practical to offer your customers a wide choice of beautiful wood effects, bold colours, smart grey finishes and even cream, or white foil on white options.

When everyone can have what they want, everyone's happy.

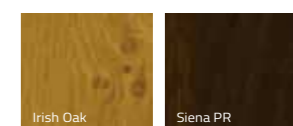
### STANDARD RANGE



### PREMIUM RANGE



### PREMIUM PLUS RANGE



# Swish Windows



Our suite is ideal for casements, Tilt & Turn and French windows. It can be used for internally or externally glazed styles and for almost any size or shape of frame. We've got all the ancillaries you need to create a beautifully finished window and a range of colour options to enable your customer to choose something that really complements their home.

- Slim, sculptured, five-chambered profiles
- Dedicated beads for consistent internal and external shape
- Three outer frame options
- Dedicated clip floating mullion for French windows
- 10mm seal overlap to all casement sashes for exceptional weather performance
- Unobtrusive, long-lasting PCE gaskets
- Steel or recycled composite reinforcements
- 24mm and 28mm glazing options
- 44mm triple glazing solution
- Rapid glazing with click-fit single leg beads
- Bespoke casement horns
- All sashes accept 22mm backset locks
- Secured by Design approved
- RCM and Steel reinforcement options
- 24, 28 and 44mm glazing options
- 8 stock colours plus additional 11 colours as part of the Impressions range
- Dedicated triple glazing solution also available

*	Maximum Width	Maximum Height
Side hung sash	740mm	1340mm
Top hung sash	1240mm	1240mm

\* Notes:  
Minimum height/width of sash 350mm.

# Swish Doors



Homeowners demand a lot from a door and the Swish system won't disappoint. Our door profiles are specially designed for the job and have the same sculptured shape as our windows for an immaculate and consistent finish to any installation.

For PVC-U residential doors, our systems work perfectly with full panel, half panel and fully glazed styles and when combined with side panels, the fully integrated window and door suites really come into their own.

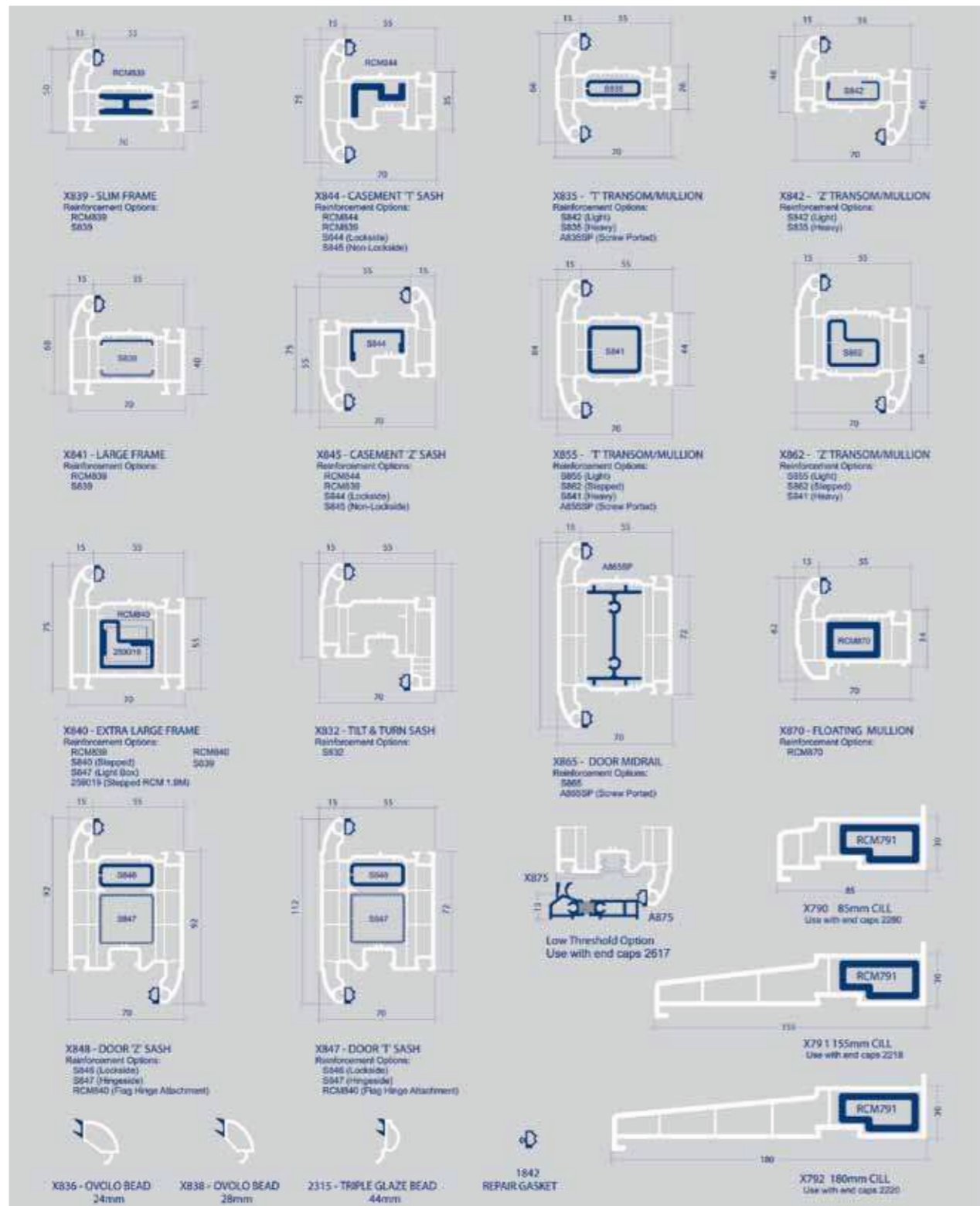


Our French doors have a dedicated clip floating mullion – there's no making do – all our components are designed to work together! We've got purpose made midrails, low thresholds and a great range of specially selected hardware.

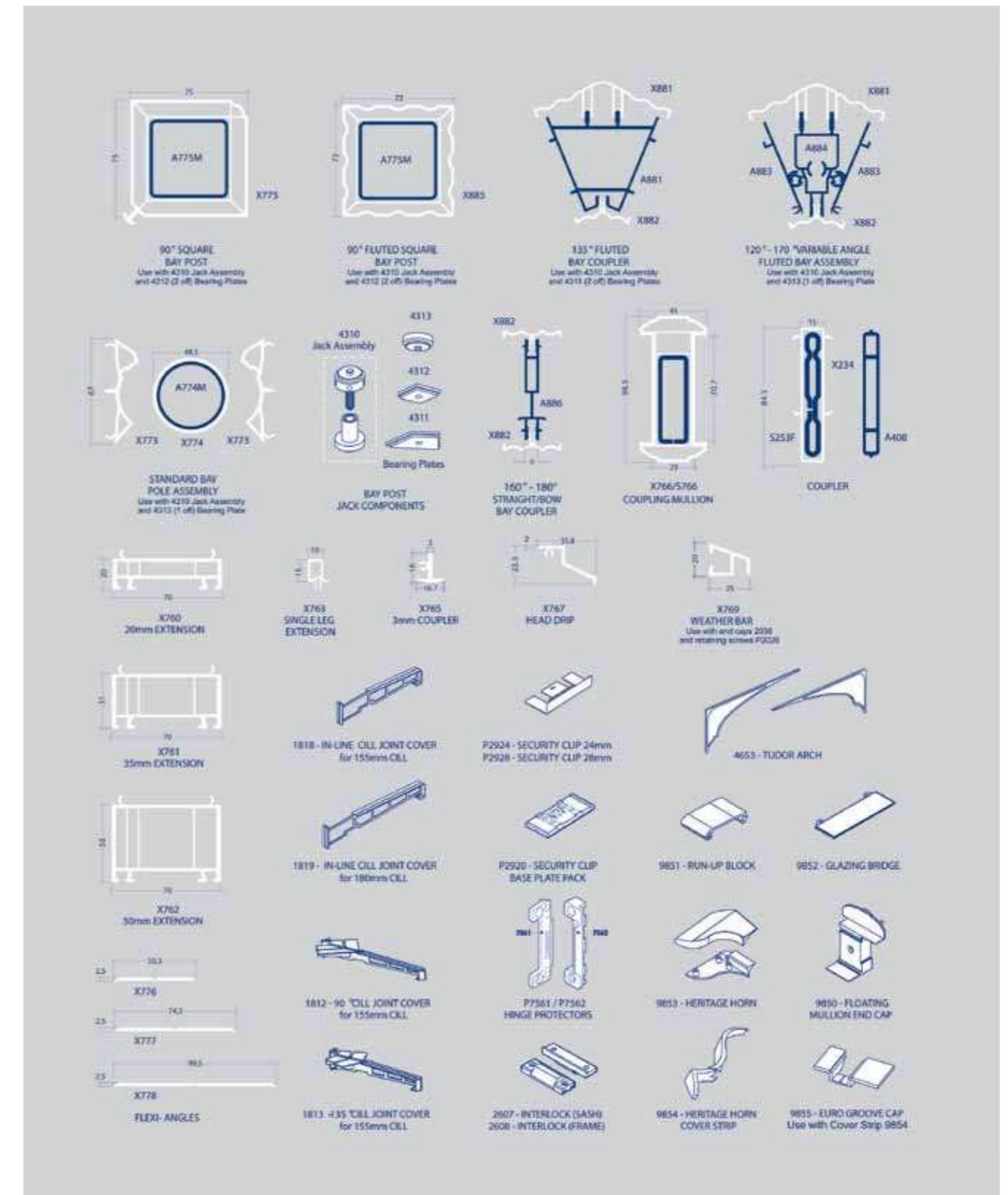
- Ideal for residential, French and tilt/slide patio doors
- Five-chambered, 70mm depth system
- Dedicated beads for consistent shape with internal and external glazing
- Slimline, fully sculptured profiles
- Dedicated clip floating mullion for French doors
- Screw ported aluminium for mechanical jointing
- Steel or recycled composite reinforcements
- Dual position reinforcement for enhanced security
- 24mm and 28mm glazing options
- 44mm triple glazing solution
- Secured by Design approved

# Sculptured System

## Our Profiles



## Our Ancillaries



## Responsible

Issues of sustainability matter to consumers. They want to know that the suppliers they buy from have done everything they can to protect the planet and to reduce their carbon footprint. Swish has been working hard to educate the public about the real and significant benefits of PVC-U for windows and doors. Our systems have an estimated life-span in excess of 35 years, need practically no maintenance and are recyclable. Their use can help to reduce heating costs and cut emissions.

We're taking care of our inputs too. We've been awarded the BES 6001 standard for Responsible Sourcing of our materials. What's more, our door and window system is the first one specifically designed to reduce inputs. With the RCM reinforcing in place,

our window and door system exceeds the recycled content that the BRE stipulates as a requirement for new-build projects. We've managed all this without compromising on performance – this amazing system can still achieve the best Window Energy Ratings!

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## WHY SWISH?

For more than 40 years we've been turning houses into beautiful homes with our fantastic range of PVC-U windows, PVC-U doors and conservatories. During this time we've established ourselves as a great British success story too, growing into a reliable and trustworthy brand, providing a friendly, efficient and quality service to our customers.

Swish Window & Door Systems is one of the UK's manufacturing success stories. Based in Telford, Shropshire, our business has grown steadily over the years and we are now part of a group employing over 2,000 people across the UK.

Why Swish?

Because your home is safe in our hands.



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